



# CERTIFICATE OF REGISTRATION

The management system of certificate number **274560**

## **Billerud Escanaba**

7100 County Road 426 M.5 Road, Escanaba, MI, 49829, USA

has been assessed and certified as meeting the requirements of:

## **ISO 14001:2015**

All activities, products and services associated with facility operations from the receipt of raw materials through the manufacture of paper products.

Further clarifications regarding the scope of this certificate and the applicability of requirements may be obtained by consulting the certifier.



**Initial certification:** Monday, December 8, 2025  
**Current cycle start:** Monday, December 8, 2025  
**Latest issue:** Monday, December 8, 2025  
**Expiry date:** Wednesday, November 17, 2027  
Subject to annual assessments.



Certification structure: Single

Authorised by

Steve Russell  
Chief Governance Officer

**amtivo.us**

Certificate issued by Amtivo (USA) Inc.

Certification is conditional on maintaining the required performance standards throughout the certified period of registration.  
Amtivo (USA) Inc, 7502 W. 80th Avenue, STE. 225 Arvada, Colorado 80003-2128, USA.



# CERTIFICATE OF REGISTRATION

The management system of certificate number **274559**

## **Billerud Escanaba**

7100 County Road 426 M.S. Road, Escanaba, MI, 49829, USA

has been assessed and certified as meeting the requirements of:

## **ISO 9001:2015**

Development and Production of Paper and Pulp

Further clarifications regarding the scope of this certificate and the applicability of requirements may be obtained by consulting the certifier



Initial certification: Monday, November 18, 2024  
Current cycle start: Monday, November 18, 2024  
Latest issue: Monday, November 10, 2025  
Expiry date: Wednesday, November 17, 2027  
Subject to annual assessments.



Certification structure: Single

Authorised by

Mike Tims  
Chief Executive Officer

**amtivo.us**

Certificate issued by Amtivo (USA) Inc.

Certification is conditional on maintaining the required performance standards throughout the certified period of registration.  
Amtivo (USA) Inc, 7502 W. 80th Avenue, STE. 225 Arvada, Colorado 80003-2128, USA.



# CERTIFICATE



This is to certify that the certification system for Food Safety Management Systems at

**Billerud, N.A.**

7100 Country Road,  
Escanaba, MI, 49829,  
USA

COID: USA-1-8860-018192

has been assessed and determined to comply with the requirements of

**Food Safety System Certification 22000**  
FSSC 22000.

Certification scheme for food safety management systems consisting of the following elements:  
ISO 22000:2018, ISO/TS 22002-4:2013 and additional FSSC 22000 requirements (Version 6).

This certificate is applicable for the scope of:

Production of paper and cartonboard from wood pulp, for use in direct and indirect food packaging products.

Category: I

Date of initial certification	2026-01-18
Certification decision	2026-01-18
Date of the last unannounced audit*	NA
(Re)Issuing date	2026-01-18
This certificate is valid until	2029-01-17
Registration no.	31631855 FSSC V6



DQS CFS GmbH  
German Association for Sustainability

Guido Eggers  
Managing Director



Accredited Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

\*At least one (1) surveillance audit is required to be undertaken unannounced after the initial certification audit and within each three (3) year period thereafter  
The authenticity of this certificate can be verified in the FSSC 22000 database of Certified Organizations available on [www.fssc.com](http://www.fssc.com)  
The validity of the certification can only be verified by the QR-code.