

Technical data sheet

Date: September 27, 2019

Release Glaze WHITE MG KRAFT PAPER

Production Unit: Skärblacka PM10

End uses

Release Glaze is suitable for release end uses where the base paper is applied with a pre-coating before silicone coating.

Grammages

35 - 110 gsm

Materials

Release Glaze is produced from pure, bleached pulp and consists entirely of primary fibers. These fibers are from slow growing Scandinavian forest, which gives the paper its inherent strength.

Approvals

Release Glaze is produced in compliance with BfR and FDA food packaging norms.

Certification

Release Glaze is produced at BillerudKorsnäs Skärblacka which are certified in accordance with ISO 9001, ISO 50001, ISO 14001 and FSSC 22000. Release Glaze is certified as compostable in accordance with ISO 18606:2013 and EN 13432 (09-2000).

Property	Unit												Method
Grammage	g/m²		35	40	45	50	60	70	80	90	100	110	ISO 536
Caliper	μm		50	57	63	69	81	93	105	118	130	142	ISO 534
Tensile strength	kN/m kN/m	MD CD	3.6 2.0	4.0 2.3	4.4 2.5	4.8 2.8	5.6 3.3	6.4 3.8	7.2 4.3	7.9 4.8	8.7 5.3	9.0 5.8	ISO 1924-3
Tear strength	mN mN	MD CD	180 220	220 260	275 315	335 390	460 530	585 675	710 820	835 960	960 1100	1090 1250	ISO 1974
Air resistance	S		40	40	30	30	30	30	30	30	20	20	ISO 5636-5
Cobb 60s	g/m²	MG RS	26 26	26 26	26 26	26 26	27 27	27 27	27 27	27 27	27 27	27 27	ISO 535
Surface roughness	ml/min	MG RS	90 720	100 780	105 850	115 920	125 1050	145 1150	155 1320	170 1450	185 1550	200 1700	ISO 8791-2
ISO Brightness	%		84	84	84	84	84	84	84	84	84	84	ISO 2470
Moisture	%		6.0	6.0	6.0	6.0	6.5	6.5	6.5	6.5	6.5	6.5	Online QCS

MD = Machine Direction

CD = Cross Direction

MG = MG-side/RS = Reverse side

Test climate: 50% RH. 23C

The table shows typical values

This specification is valid until 2020-09-27, or until a new specification has been sent to the customer.